



(12) **EUROPEAN PATENT APPLICATION**

(43) Date of publication:
27.11.2002 Bulletin 2002/48

(51) Int Cl.7: **A61F 13/472, A61F 13/474**

(21) Application number: **02253583.5**

(22) Date of filing: **22.05.2002**

(84) Designated Contracting States:
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE TR
Designated Extension States:
AL LT LV MK RO SI

(72) Inventors:
• **Fernandez-Kleinklein, Elena**
40597 Düsseldorf (DE)
• **Mangin, Sophie**
40474 Düsseldorf (DE)

(30) Priority: **23.05.2001 US 863529**
25.09.2001 US 962425

(74) Representative: **Mercer, Christopher Paul et al**
Carpmaels & Ransford
43, Bloomsbury Square
London WC1A 2RA (GB)

(71) Applicant: **McNEIL-PPC, INC.**
Skillman, New Jersey 08558 (US)

(54) **Adaptable absorbent articles**

(57) A user adaptable absorbent article having a silhouette with a first end and a second end, wherein the second end being in opposite relation to the first end, and a first longitudinally extending edge opposed to a second longitudinally extending edge, the longitudinally extending edges connecting the first end and the second end; a layered portion having an absorbent core

with an asymmetric shape and a backsheet; and means for folding a portion of the absorbent article located either from or between at least one of the longitudinally extending edges and at least one of the ends, wherein the fold avoids the absorbent core.

Description

Background of the Invention

[0001] This invention relates to absorbent articles, such as pantliners, sanitary napkins, and incontinence pads. More particularly, the present invention relates to adaptable absorbent articles.

Background of the Invention

[0002] Currently, when an absorbent article for sanitary protection, such as a pantliner, a sanitary napkin, or an incontinence pad, is taken from its packaging, it is a single size that is used for a variety of individual body shapes and sizes, in addition to a variety of garment styles. A product that offers superior comfort, fit, and protection for one user or style of underwear may be deficient for another user or style of underwear.

[0003] For example, typical pantliners are designed for use with garments having a full sized crotch portion, e.g., briefs and bikinis. However, such pantliners do not readily lend themselves for use with garments having an abbreviated crotch portion, e.g., thong garments. As a result, many users purchase multiple types of sanitary protection depending on the underwear styles they wear.

[0004] U.S. Patent No. 5,704,929 (Bien) discloses an absorbent article having removable portions that can reduce the dimensions of the article. The disclosed preferred embodiment is a pantliner that can be adjusted in size by tearing the absorbent article along one or more perforation lines and removing the portions that lie outboard the perforation lines. The resultant pantliner, however, is designed for garments having a full sized crotch portion and is not adaptable for thong garments.

[0005] U.S. Patents Nos. 4,596,570 (Jackson et al.) and 4,597,759 (Johnson) disclose sanitary napkins capable of being elongated. Jackson et al. unfolds pleats at the longitudinal ends and Johnson adds a second absorbent element to a first element.

[0006] U.S. Design Patent No. D368,519 (Harrison et al.) discloses a pantliner having a perforated section in the posterior portion. The embodiments shown have posterior portions that are narrower than the anterior portions.

[0007] As evident from the above, users that wear various types of garments often have the expense and bother of purchasing assorted sized products to meet their needs. Often, a user compromises and chooses only one size of sanitary protection even though that selection may be less than ideal.

[0008] What is needed, therefore, is an absorbent article that offers sanitary protection while also being adaptable to fit various garments.

Summary of the Invention

[0009] This invention relates to a user adaptable absorbent article having a silhouette with a first end and a second end, wherein the second end being in opposite relation to the first end, and a first longitudinally extending edge opposed to a second longitudinally extending edge, the longitudinally extending edges connecting the first end and the second end; a layered portion having an absorbent core and a backsheet; and means for folding a portion of the absorbent article located either from or between at least one of the longitudinally extending edges and at least one of the ends, wherein the fold avoids the absorbent core.

Brief Description of the Drawings

[0010]

Figure 1 is a plan view an absorbent article according to the present invention depicted in the crotch portion of a conventional garment;

Figure 2 is a plan view of the absorbent article of Figure 1 depicted in the crotch portion of a thong garment, and

Figure 3 is a plan view of an additional embodiment of an absorbent article according to the present invention depicted in the crotch portion of a conventional garment.

Figure 4 is a plan view of an absorbent core of the present invention.

Figure 5 is a plan view of an absorbent core of the present invention.

Figure 6 is a plan view an absorbent article according to the present invention depicted in the crotch portion of a conventional garment;

Figure 7 is a plan view of the absorbent article of Figure 6 depicted in the crotch portion of a thong garment,

Figure 8 is a plan view an absorbent article according to the present invention depicted in the crotch portion of a conventional garment;

Figure 9 is a plan view of the absorbent article of Figure 8 depicted in the crotch portion of a thong garment,

Detailed Description of the Invention

[0011] The present invention is directed to an absorbent article having a silhouette with a first end and second end, wherein the second end is in opposite relation to the first end. A pair of opposed longitudinally extending edges connect the first end to the second end. The present invention also includes a layered portion having a backsheet and an absorbent core. Optionally, the shape of the absorbent core is such that a fold line from at least one longitudinally extending edge to the second end permits a portion of absorbent article to fold without

the absorbent core being present in the folded section. In an alternate embodiment of the present invention, the fold line extends between at least one longitudinally extending edge and the second end. In another embodiment, there is no fold line present from or between at least one longitudinally extending edge to the second end.

[0012] As used herein, the term thong garment includes, but is not limited to, thong underwear, thong swimming suit bottom, G-strings, Rio cut underwear, Rio-cut swimming suit bottom, Brazilian cut underwear, Brazilian cut swimming suit bottom, and any other garment that exposes the buttocks, having a narrow strip of fabric or a cord that passes between the thighs supported by a waistband, a waist cord, belt or the garment itself.

[0013] As used herein, the term asymmetrical silhouette means that the silhouette is asymmetrical about the A-axis, as depicted in Figs. 2, 4, 7, and 9.

[0014] As used herein, the term symmetrical silhouette means that the silhouette is symmetrical about the A-axis, as depicted in Figs. 1, 3, 5, 6, and 8.

[0015] The absorbent core or layer of the present invention may contain any known absorbent materials including, but not limited to, absorbent fibers, such as cellulose fibers, e.g., wood pulp, regenerated cellulose fibers, and cotton fibers, rayon fibers, superabsorbent polymers, e.g., fibers or particles, other naturally occurring absorbent materials, e.g., peat moss, and other synthetic absorbent materials, such as foams and the like. The absorbent layer may also include one or more of the following: thermoplastic binder fibers, latex binder, perfumes, or odor-controlling compounds. The absorbent layer may be compressed or uncompressed, embossed, or calendered.

[0016] The backsheet of the present invention is a body fluid impervious material, typically referred to as a "barrier," at least substantially impermeable to liquids, and its exterior forms the garment-facing surface of the absorbent article. The backsheet may be any thin, flexible, body fluid impermeable material, such as a polymeric film, e.g., polyethylene, polypropylene, or cellophane, or a normally fluid pervious material that has been treated to be impervious, such as impregnated fluid repellent paper or non-woven material, including non-woven fabric material, or a flexible foam, such as polyurethane or cross-linked polyethylene. The thickness of the backsheet when formed from a polymeric film typically is about 0.001 to about 0.002 inch (about 0.00254 to about 0.00508 cm).

[0017] Optionally, the backsheet may be breathable, i.e., permits vapor to transpire. Known materials for this purpose include nonwoven materials and microporous films in which microporosity is created by, inter alia, stretching an oriented film. Single or multiple layers of permeable films, fabrics, melt-blown materials, and combinations thereof that provide a tortuous path, and/or whose surface characteristics provide a liquid surface

repellent to the penetration of liquids may also be used to provide a breathable backsheet.

[0018] In Figures 1-3, 6, and 7, an optional fold line 30 is shown. Fold line 30 may be formed stitching, embossing, crimping, and perforation. It is within the scope of the present invention to include one or more fold line 30. For example, the absorbent article may have 2, 3, 4 or more fold lines.

[0019] As used herein, the term perforation is intended to mean a line of cuts, scores, embossing, crimping and the like. The choice of perforating methods is dependent on the materials and amount of cut desired. Commonly used methods for perforation include knife cutting, ultrasonic cutting, embossing, and sealing. A partially cutting knife will produce clean cuts through materials with parts of the perforation line not cut. For a sealing or embossing tool, the material would be crushed or fractured along the perforation line to form a stress concentrated area. Such a stress concentrated area may optionally be used to remove a portion of the absorbent article.

[0020] Optionally, a perforation may be completely through the layered portion of the absorbent article or almost all the way through, whichever makes is desired. Perforation may optionally be done when the absorbent article is complete, with or without the paper release strip. It is not necessary to perforate the release paper, if present although the release paper may also be perforated. The perforations, however, must not compromise the strength of the fold line, i.e., permit unwanted tearing, when the absorbent article is used with a thong garment.

[0021] The overall dimensions of the absorbent article of the present invention are preferably as follows. The length is preferably in the range of about 5 to about 8 inches (about 12 to about 20 cm). The maximum width of the anterior portion is preferably in the range of about 2 to about 3 inches (about 5 to about 8 cm). The thickness of the absorbent article is preferably in the range of about 0.04 to about 0.2 inches (about 0.1 to about 0.5 cm).

[0022] Although not required, the absorbent article of the present invention may include a cover overlaying the absorbent core. The exterior of the cover would then form the body-facing side of the absorbent article. The cover may be formed from any fluid pervious material that is comfortable against the skin and permits fluid to penetrate to the absorbent core, which retains the fluid. The cover should retain little or no fluid to provide a relatively dry surface next the skin when in use. A variety of cover materials are known in the art, and any of these may be used. For instance, the cover may be a fibrous non-woven fabric made of fibers or filaments of polymers, such as polyethylene, polypropylene, polyester, or cellulose, and combinations thereof. Alternatively, the cover may be formed from an apertured polymeric film. The thickness of the cover may vary from about 0.001 to about 0.062 inch (about 0.0025 to about 0.016 cm),

depending on the material chosen.

[0023] Generally, the optional cover is a single sheet of material having a width sufficient to form the body-facing surface of the absorbent article. Preferably, the cover is longer and wider than the absorbent core.

[0024] Optionally, the absorbent article of the present invention may include a transfer layer. If included in the absorbent article, the transfer layer may be made of any known material that will take up fluid and then distribute and release it to an adjacent absorbent core or layer for storage. Preferred transfer layers have a relatively open structure that allows for movement of fluid within the layer. Suitable materials for such transfer layers include fibrous webs, resilient foams, and the like.

[0025] The transfer layer is able to accept fluid and allow passage of the fluid through its mass to be absorbed by an adjacent absorbent core. The mass of materials making up the transfer layer may be absorbent, although the materials themselves may not absorb. Thus, transfer layers that are made of hydrophobic, non-absorbent fibers may be able to accept large volumes of fluid into interfiber void spaces while the fibers themselves do not absorb any significant quantities of fluid. Likewise, open-celled foam structures that are made from nonabsorbent materials may also absorb fluid into the cells of the foam. The walls of the cells, however, do not absorb any fluid. The cumulative spaces within the transfer layer, i.e., the interfiber void spaces in the fibrous transfer layer or the open cells in the foam transfer layer, function much like a container to hold fluid.

[0026] Preferred transfer layer fibrous webs are made of resilient, nonabsorbent materials to provide void volume and to allow for free movement of fluid through the structure. Transfer layers that are made from webs of mostly absorbent fibers absorb the fluid as it enters the structure and do not distribute it throughout the rest of the structure as efficiently as webs containing non-absorbent materials.

[0027] As is customary in the art, a paper release strip, which has been coated on one side, may be applied to protect adhesive that may be applied to the garment-facing side of the backsheet. The coating on the paper release strip, which may be silicone, reduces the adherency to the adhesive of the coated side of the release strip. The release strip can be formed from any suitable sheet-like material which, when coated, adheres with sufficient tenacity to the adhesive to remain in place prior to use but which can be readily removed when the absorbent article is to be used.

[0028] The adhesive applied to the garment facing side of the absorbent article may be any adhesive known in the art. As a non-limiting example, pressure sensitive adhesive strips, swirls, or waves may be applied to help maintain the absorbent article in place. As used herein, the term pressure-sensitive adhesive refers to any releasable adhesive or releasable tenacious means. Suitable adhesive compositions, include, for example, water-based pressure-sensitive adhesives such

as acrylate adhesives. Alternatively, the adhesive composition may include rapid setting thermoplastic "hot melt," rubber adhesives, two-sided adhesive tape, and the like.

[0029] Any or all of the cover, absorbent core, transfer layer, backsheet, and adhesive may be colored or transparent. Such coloring includes, but is not limited to, white, black, yellow, blue, orange, green, violet, and the like. Color may be imparted according the present invention though dyeing and/or pigmentation. Colorants used according the present invention include dyes and inorganic and organic pigments. The dyes include, but are not limited to, Azo dyes (e.g., Solvent Yellow 14, Disperse Yellow 23, Metanil Yellow), anthraquinone dyes (Solvent Red 111, Disperse Violet 1, Solvent Blue 56, and Solvent Green 3), Xanthene dyes (Solvent Green 4, Acid Red 52, Basic Red 1, and Solvent Orange 63), azine dyes (Jet black), and the like.

[0030] Inorganic pigments include, but are not limited to, titanium dioxide (white), carbon black (black), iron oxides (red, yellow, and brown), chromium oxide (green), ferric ammonium ferrocyanide (blue), and the like.

[0031] Organic pigments include, but are not limited to diarylide yellow AAOA (Pigment Yellow 12), diarylide yellow AAOT (Pigment Yellow 14), phthalocyanine blue (Pigment Blue 15), lithol red (Pigment Red 49:1), Red Lake C (Pigment Red), and the like.

[0032] Turning to the Figures, Figures 1, 3, 6, and 8 depict an absorbent article 10 in a conventional garment 40 according to the present invention. The overall silhouette of the absorbent article is such that in it will fit comfortably within the confines of a conventional garment when not folded. Referring to Figure 1, absorbent article 10 includes asymmetric absorbent core 20 and fold line 30. Absorbent core 20 has first end width 23 and second end width 28.

[0033] Fold line 30 may extend from longitudinally extending edge 16, longitudinally extending edge 15, or both to the second end 6, as depicted in Figures 1 and 6, or optionally first end 5. Optionally, fold line 30 may extend between longitudinally extending edge 16, longitudinally extending edge 15, or both and the second end 6, as depicted in Figure 3. In an additional embodiment, no fold line is present, as depicted in Figure 8.

[0034] Turning to Figures 2 and 4, absorbent article 10 may be applied to the crotch of thong garment 50 by placing the garment-facing surface of the absorbent article 10 against the inside surface of the crotch of the thong garment. Absorbent article 10 may be folded along fold line 30. Depending on how the user folds absorbent article 10, a portion of the absorbent article between fold line 30 and longitudinally extending edges 15, 16, or both may be folded around the garment. Alternatively, as depicted in Figure 9, absorbent article 10 may be applied to the crotch of thong garment 50 of the crotch of the thong garment and absorbent article 10 is folded such that absorbent core 20 is not included in the

folded portion. As depicted in Figure 9, the tapered longitudinal edge of absorbent core 20 permits folding without any perforation being present. While the taper depicted in Figure 9 is straight, any shape or length of taper can be used for absorbent core 20.

[0035] The absorbent article may include other known materials, layers, and additives, such as, foam layers, net-like layers, perfumes, medicaments, moisturizers, odor control agents, and the like, many examples of which are known in the art. The absorbent article can optionally be embossed with decorative designs using conventional techniques.

[0036] Figure 4 depicts absorbent core 20 being asymmetric about the A-axis. Figure 5 depicts absorbent core 20 being symmetric about the A-axis. For example, where absorbent core 20 is asymmetric, first end width 23 is greater than second end width 28, i.e., the ratio of first portion maximum width 23 to second end width 28 is greater than about 1:1. Also, where absorbent core 20 is symmetric, first end width 23 is equal to second end width 28, i.e., the ratio of first portion maximum width 23 to second end width 28 is about 1:1. First portion edge width 23 can be from about 5 mm to about 45 mm. Second portion edge width 28 can be from about 5 mm to about 45 mm.

[0037] The precise shapes of the first portion and the second portion of the absorbent core may vary as desired. For example, the first portion may have the overall shape of a bulb, triangular, or round. Alternatively, the asymmetric absorbent core may include a midsection that may be tapered and narrow at a substantially continuous rate along its length or it may have a biconcave in shape. The midsection may also be of a narrow, uniform width like a stem.

[0038] Also contemplated herein include symmetrical absorbent articles having parallel longitudinal edges, dog bone- or peanut-shaped, and the like, including conventional pantliners, sanitary napkins, incontinence devices.

[0039] From the foregoing description, one skilled in the art can ascertain the essential characteristics of this invention, and without departing from the spirit and scope thereof, can make various changes and modifications. Preferred embodiments set forth by way of illustration are not intended as limitations on the variations possible in practicing the present invention.

Claims

1. A user adaptable absorbent article comprising:

A. a silhouette comprising

- (i) a first end,
- (ii) a second end, wherein the second end is in opposite relation to the first end, and
- (iii) a first longitudinally extending edge op-

posed to a second longitudinally extending edge, the longitudinally extending edges connecting the first end and the second end;

B. a layered portion comprising

- (i) an absorbent core and
- (ii) a backsheet; and

C. means for folding a portion of the absorbent article between at least one of the longitudinally extending edges and at least one of the ends.

2. A user adaptable absorbent article comprising:

A. a silhouette comprising:

- (i) a first end,
- (ii) a second end, wherein the second end is in opposite relation to the first end, and
- (iii) a first longitudinally extending edge opposed to a second longitudinally extending edge, the longitudinally extending edges connecting the first end and the second end;

B. a layered portion comprising

- (i) an absorbent core and
- (ii) a backsheet;

C. means for folding a portion of the absorbent article from at least one of the longitudinally extending edges to at least one of the ends.

3. A user adaptable absorbent article of claim 1 or claim 2, wherein the absorbent core comprises a symmetrical silhouette.

4. A user adaptable absorbent article of claim 1 or claim 2, wherein the absorbent core comprises an asymmetrical silhouette.

5. A user adaptable absorbent article of any one of claims 1 to 4, wherein the fold avoids the absorbent core.

6. A user adaptable absorbent article of any one of claims 1 to 5, wherein the means for folding a portion of the absorbent article further comprises means for removing a portion of the absorbent article.

7. A user adaptable absorbent article of any one of claims 1 to 6, wherein at least one layer is colored.

FIG. 1

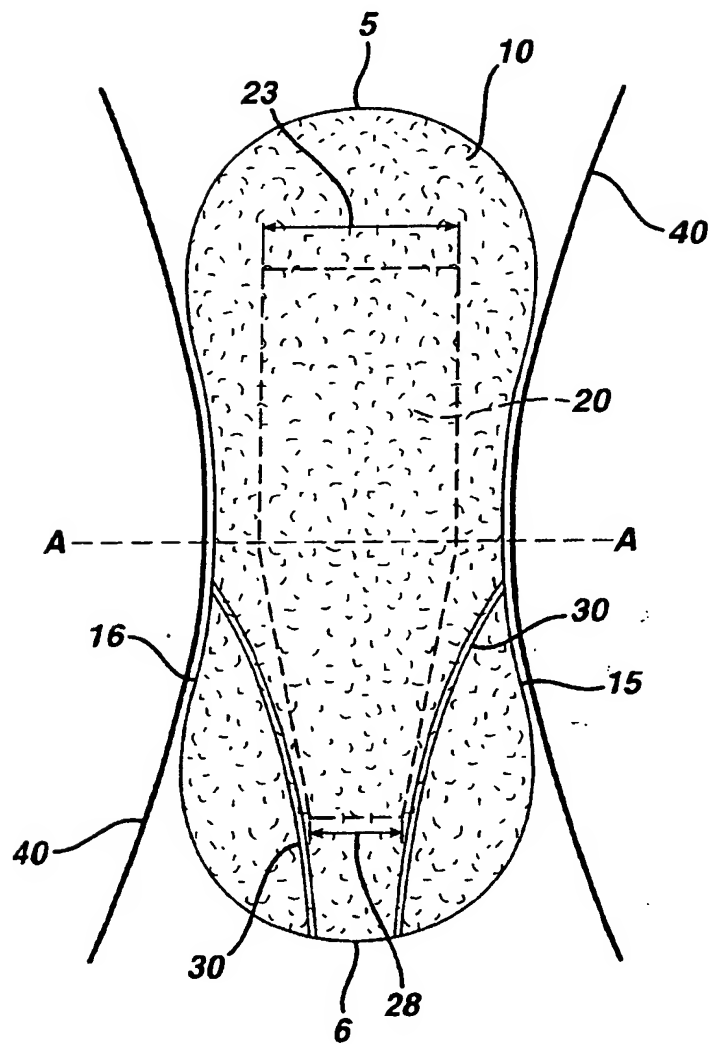


FIG. 2

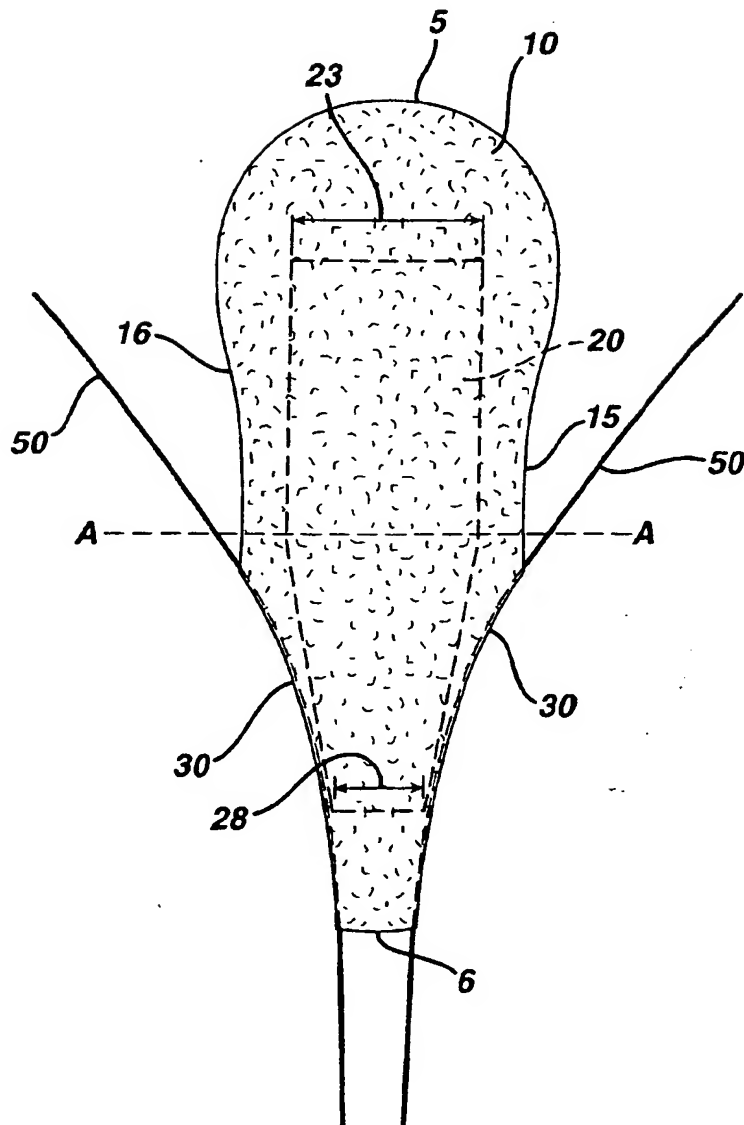


FIG. 3

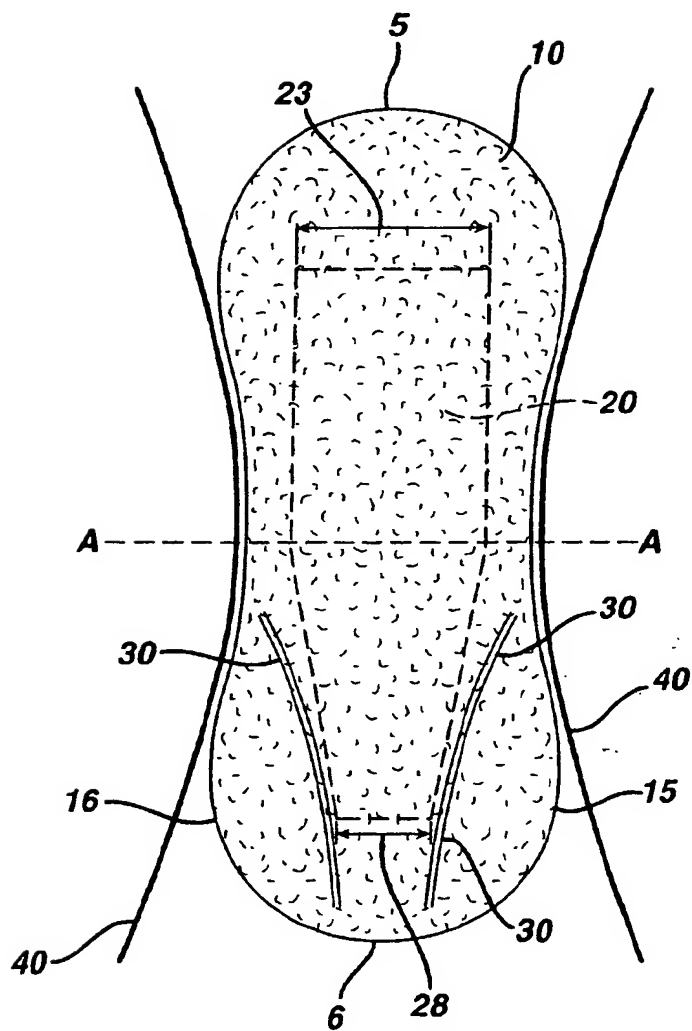


FIG. 4

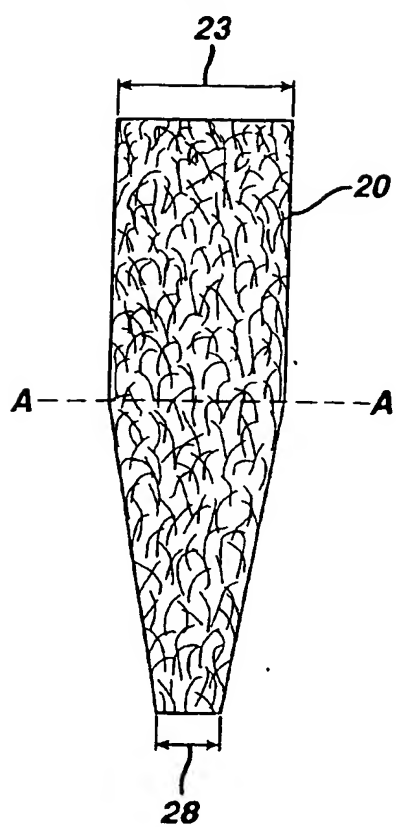


FIG. 5

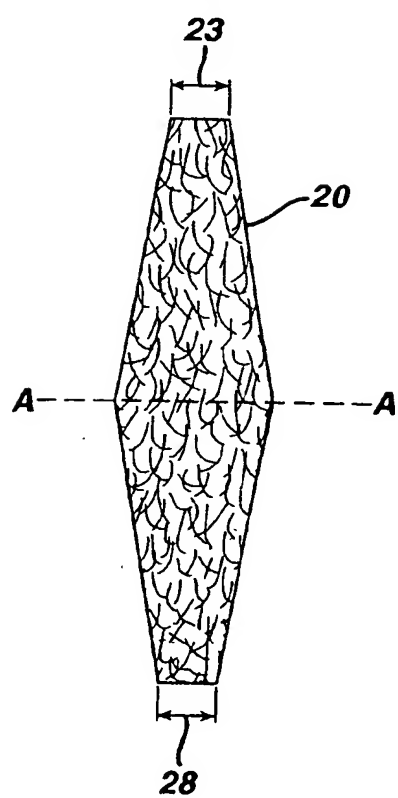


FIG. 6

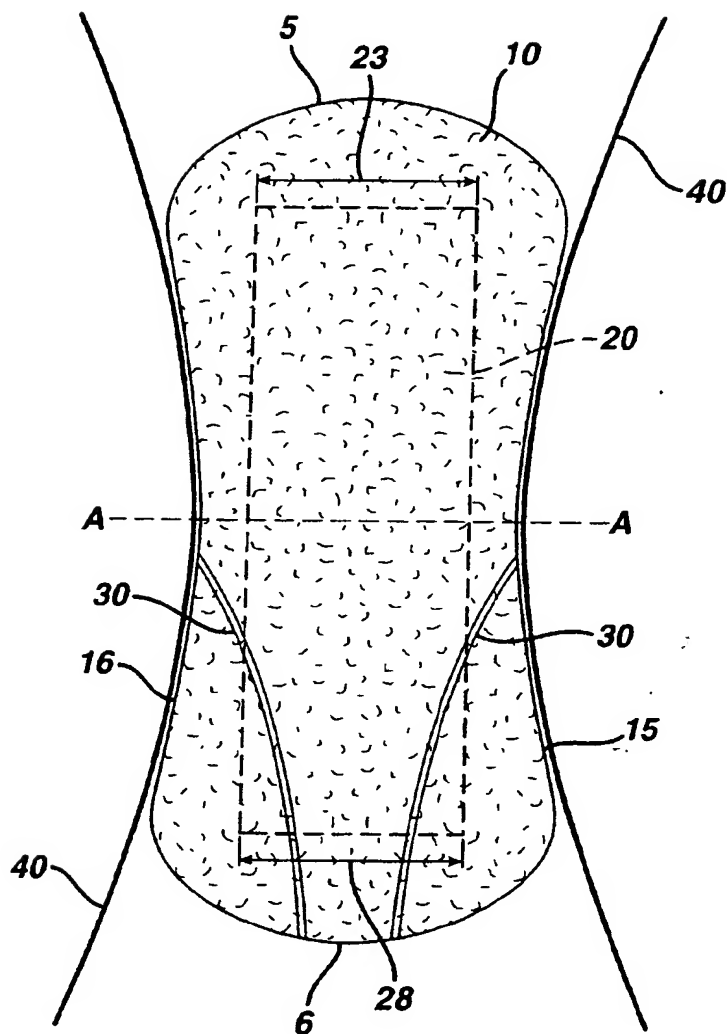


FIG. 7

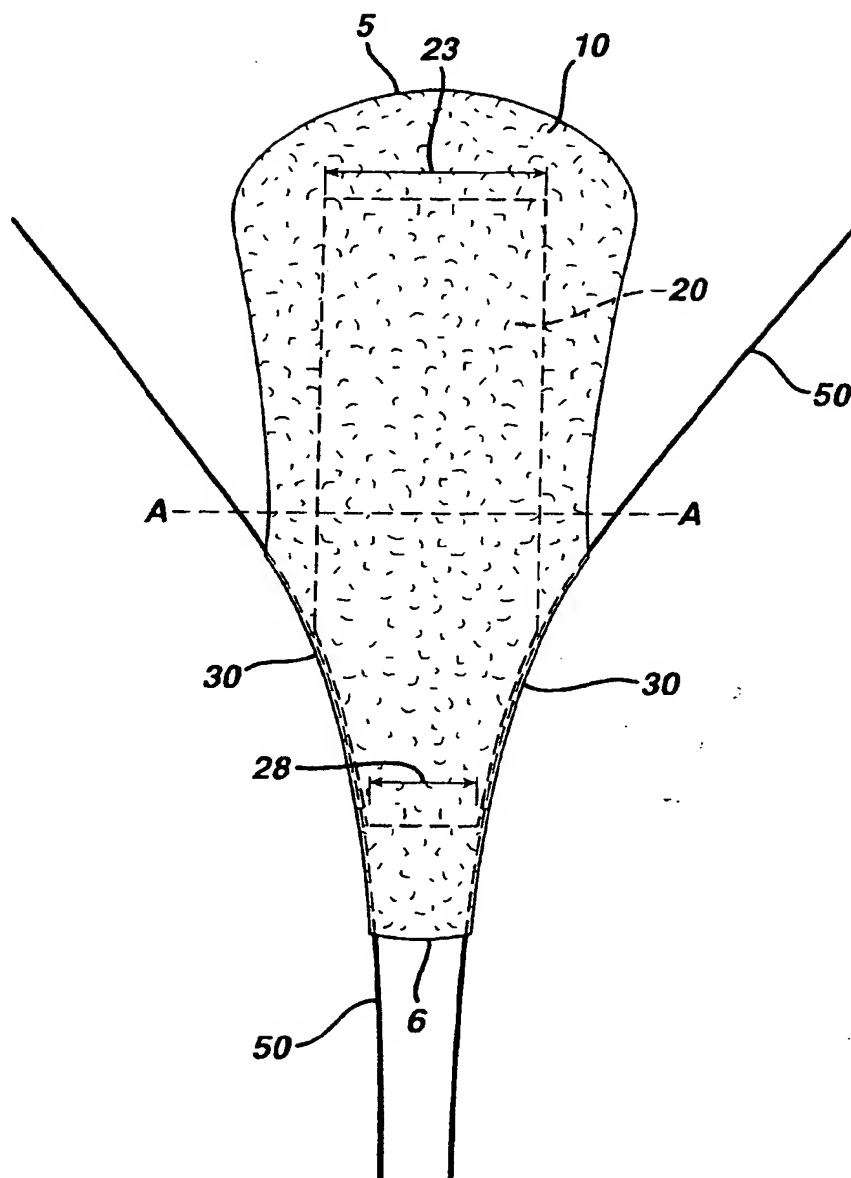


FIG. 8

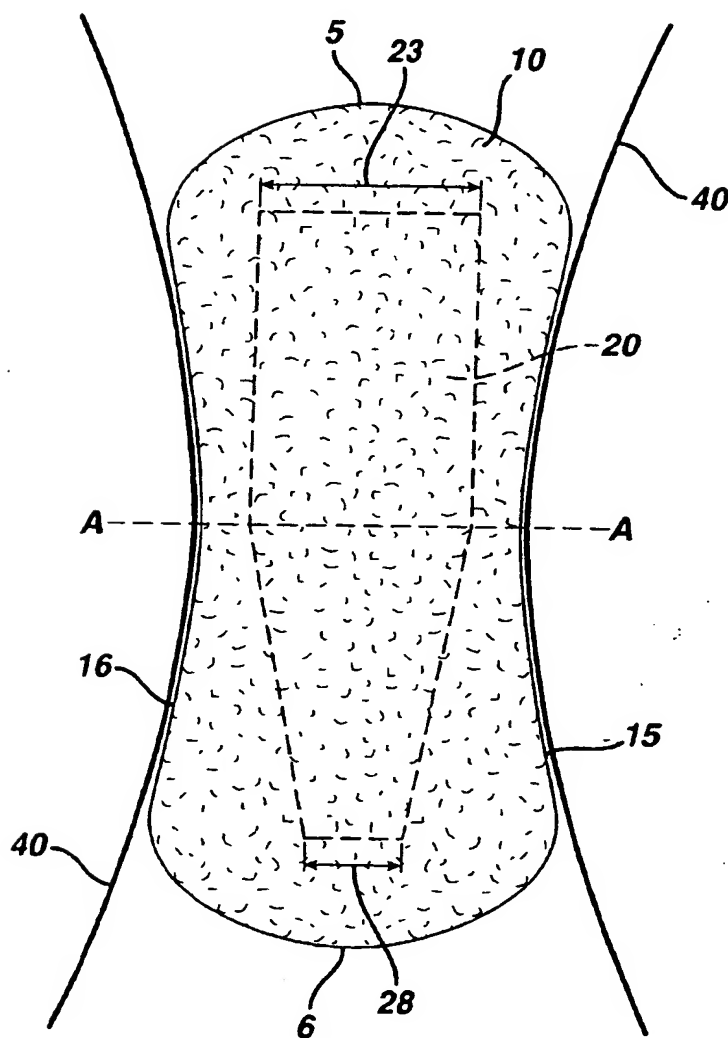
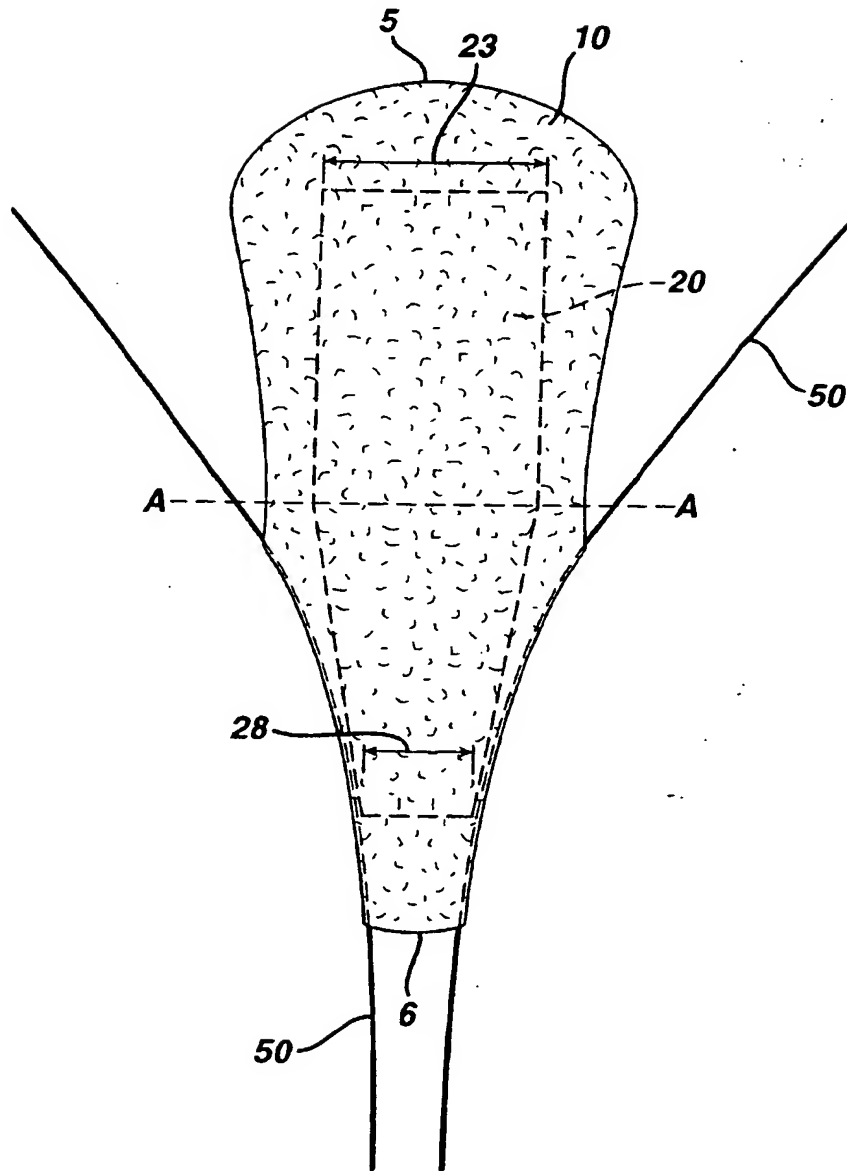


FIG. 9





(12) **EUROPEAN PATENT APPLICATION**

(88) Date of publication A3:
26.05.2004 Bulletin 2004/22

(51) Int Cl.7: **A61F 13/472, A61F 13/474**

(43) Date of publication A2:
27.11.2002 Bulletin 2002/48

(21) Application number: **02253583.5**

(22) Date of filing: **22.05.2002**

(84) Designated Contracting States:
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE TR
Designated Extension States:
AL LT LV MK RO SI

(72) Inventors:
• **Fernandez-Kleinklein, Elena**
40597 Düsseldorf (DE)
• **Mangin, Sophie**
2284 AT Rijswijk (NL)

(30) Priority: **23.05.2001 US 863529**
25.09.2001 US 962425

(74) Representative: **Mercer, Christopher Paul et al**
Carpmaels & Ransford
43, Bloomsbury Square
London WC1A 2RA (GB)

(71) Applicant: **McNEIL-PPC, INC.**
Skillman, New Jersey 08558 (US)

(54) **Adaptable absorbent articles**

(57) A user adaptable absorbent article having a silhouette with a first end and a second end, wherein the second end being in opposite relation to the first end, and a first longitudinally extending edge opposed to a second longitudinally extending edge, the longitudinally extending edges connecting the first end and the second end; a layered portion having an absorbent core

with an asymmetric shape and a backsheet; and means for folding a portion of the absorbent article located either from or between at least one of the longitudinally extending edges and at least one of the ends, wherein the fold avoids the absorbent core.



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number

EP 02 25 3583

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
X	DE 198 34 785 A (ANIC MONIKA ;WALTHER KARINA (DE)) 17 February 2000 (2000-02-17)	1,3,5	A61F13/472A61F13
Y	* column 2, line 54 - column 4, line 24; figures *	4,7	A61F13/15

X	DE 296 14 542 U (KAPAI MONIKA) 19 December 1996 (1996-12-19)	1-3,6	
Y	* page 1; figures *	4,7	

X	EP 1 008 333 A (UNI CHARM CORP) 14 June 2000 (2000-06-14)	1,3,6	
Y	* paragraph [0016] - paragraph [0022]; figures *	4,7	

X	WO 96 02217 A (PROCTER & GAMBLE) 1 February 1996 (1996-02-01)	1-3,6	
	* page 8, line 17 - line 32; figures 1-6 *		

X	WO 00 13633 A (SCA HYGIENE PROD AB ;ROENNBERG PETER (SE); ELFSTROEM ANNA CARIN (S)) 16 March 2000 (2000-03-16)	1,3,5	
Y	* page 8, line 28 - page 16, line 18; figures 6,7 *	4,7	TECHNICAL FIELDS SEARCHED (Int.Cl.7) A61F

X	US 5 704 929 A (BIEN DENISE JEAN) 6 January 1998 (1998-01-06)	1-3,6	
Y	* column 3, line 6 - column 6, line 67; figures *	4,7	

E	EP 1 336 397 A (MCNEIL PPC INC) 20 August 2003 (2003-08-20)	1-3,5,6	
	* paragraph [0016] - paragraph [0020] *		
	* paragraph [0026] - paragraph [0030]; figures *		

Y	US 5 728 085 A (HANSSON ROY ET AL) 17 March 1998 (1998-03-17)	7	
	* column 10, line 37 - line 46 *		

	-/--		
The present search report has been drawn up for all claims			
Place of search MUNICH		Date of completion of the search 2 April 2004	Examiner Boccignone, M
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date O : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

EPO FORM 1503 03 02 (P4/C01)



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 02 25 3583

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
Y	WO 95 15139 A (PROCTER & GAMBLE) 8 June 1995 (1995-06-08) * page 8, paragraph 2 * -----	4	
			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
The present search report has been drawn up for all claims			
Place of search MUNICH		Date of completion of the search 2 April 2004	Examiner Boccignone, M
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

EPO FORM 1502 (02-02) (P04001)

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 02 25 3583

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

02-04-2004

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
DE 19834785	A	17-02-2000	DE 19834785 A1	17-02-2000
DE 29614542	U	19-12-1996	DE 29614542 U1	19-12-1996
EP 1008333	A	14-06-2000	JP 2000166967 A	20-06-2000
			AU 765095 B2	11-09-2003
			AU 6446399 A	15-06-2000
			CA 2291997 A1	11-06-2000
			CN 1259335 A	12-07-2000
			EP 1008333 A2	14-06-2000
			ID 24029 A	06-07-2000
			KR 2000048062 A	25-07-2000
			SG 87067 A1	19-03-2002
			TW 530629 Y	01-05-2003
			US 2003187416 A1	02-10-2003
WO 9602217	A	01-02-1996	AU 2603399 A	24-06-1999
			AU 2944795 A	16-02-1996
			BR 9508299 A	14-07-1998
			CA 2195310 A1	01-02-1996
			CN 1152862 A ,B	25-06-1997
			DE 69524766 D1	31-01-2002
			DE 69524766 T2	13-06-2002
			EP 0771182 A1	07-05-1997
			ES 2164770 T3	01-03-2002
			HK 1012980 A1	25-10-2002
			JP 10502843 T	17-03-1998
			KR 231316 B1	15-11-1999
			WO 9602217 A1	01-02-1996
			US 5919181 A	06-07-1999
WO 0013633	A	16-03-2000	SE 517804 C2	16-07-2002
			AU 5889499 A	27-03-2000
			EP 1117360 A1	25-07-2001
			JP 2002524145 T	06-08-2002
			SE 9802986 A	05-03-2000
			WO 0013633 A1	16-03-2000
US 5704929	A	06-01-1998	AU 717095 B2	16-03-2000
			AU 4429897 A	05-05-1998
			CA 2267909 A1	16-04-1998
			DE 69709960 D1	28-02-2002
			DE 69709960 T2	22-08-2002
			EP 1005307 A1	07-06-2000
			JP 2000503584 T	28-03-2000
			KR 2000048895 A	25-07-2000

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 02 25 3583

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

02-04-2004

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 5704929 A		WO 9815246 A1	16-04-1998
EP 1336397 A	20-08-2003	US 2003153890 A1	14-08-2003
		CA 2418698 A1	13-08-2003
		CN 1439346 A	03-09-2003
		EP 1336397 A1	20-08-2003
US 5728085 A	17-03-1998	SE 508961 C2	23-11-1998
		AT 192324 T	15-05-2000
		AT 189595 T	15-02-2000
		AT 188867 T	15-02-2000
		AT 188868 T	15-02-2000
		AU 674041 B2	05-12-1996
		AU 5535994 A	08-06-1994
		AU 5580794 A	08-06-1994
		AU 5580894 A	08-06-1994
		AU 677804 B2	08-05-1997
		AU 5580994 A	08-06-1994
		CA 2149028 A1	26-05-1994
		CA 2149512 A1	26-05-1994
		CA 2149523 A1	26-05-1994
		CA 2149525 A1	26-05-1994
		CZ 9501223 A3	17-01-1996
		CZ 9501249 A3	18-10-1995
		CZ 9501278 A3	18-10-1995
		CZ 9501285 A3	18-10-1995
		DE 69327673 D1	24-02-2000
		DE 69327673 T2	31-05-2000
		DE 69327674 D1	24-02-2000
		DE 69327674 T2	29-06-2000
		DE 69327855 D1	16-03-2000
		DE 69327855 T2	15-06-2000
		DE 69328574 D1	08-06-2000
		DE 69328574 T2	14-09-2000
		DK 773764 T3	18-09-2000
		DK 773766 T3	15-05-2000
		DK 773767 T3	25-04-2000
		DK 773768 T3	08-05-2000
		EP 0773764 A1	21-05-1997
		EP 0773766 A1	21-05-1997
		EP 0773767 A1	21-05-1997
		EP 0773768 A1	21-05-1997
		ES 2147779 T3	01-10-2000
		ES 2144045 T3	01-06-2000
		ES 2142395 T3	16-04-2000
		FI 952407 A	17-05-1995

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 02 25 3583

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

02-04-2004

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 5728085 A		FI 952408 A	17-05-1995
		FI 952410 A	17-05-1995
		FI 952411 A	17-05-1995
		GB 2272916 A ,B	01-06-1994
		GR 3032642 T3	30-06-2000
		HU 71657 A2	29-01-1996
		HU 71662 A2	29-01-1996
		HU 72386 A2	29-04-1996
		HU 72249 A2	29-04-1996
		JP 8503393 T	16-04-1996
		JP 8503394 T	16-04-1996
WO 9515139 A	08-06-1995	AT 195856 T	15-09-2000
		AU 1095095 A	19-06-1995
		CA 2176201 C	18-07-2000
		DE 69425756 D1	05-10-2000
		DE 69425756 T2	19-04-2001
		EP 0731681 A1	18-09-1996
		ES 2149339 T3	01-11-2000
		JP 10508211 T	18-08-1998
		WO 9515139 A1	08-06-1995

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☐ **FADED TEXT OR DRAWING**
- ☐ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☐ **GRAY SCALE DOCUMENTS**
- ☐ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.